



RECOVERY EDGE
T h e r a p y

USER MANUAL



MADE IN

U. S. A.

TABLE OF CONTENTS

INTRODUCTION	2
SPECIFICATIONS AND DIMENSIONS	3
SAFETY GUIDE	4-6
General Usage Guidelines	4
General Health Guidelines	4
Health Safety Warnings	4
Electrical Safety	5
Operating Safety Guidelines	6
Product Safety Features	6
COMPONENTS OF THE RECOVERY EDGE THERAPY SYSTEM™	7-8
The Pump	7
Hose Bundle	7
Prong Plug	7
Leg Garment	8
Arm and Shoulder Garment	8
Waist Garment	8
HOW TO OPERATE THE RECOVERY EDGE THERAPY SYSTEM™	9-14
Step 1: Set up the Recovery Edge Therapy System™ Pump	9
Step 2: Attach the Air Hoses to the Garment	9
Step 3: Dress Appropriately	9
Step 4-A: Putting on the Leg Garment	10
Step 4-B: Putting on the Arm / Shoulder Garment	10
Step 4-C: Putting on the Waist Garment	11
Step 5: Connect the Air Hoses to the Recovery Edge Therapy System™ Pump	11
Step 6: Select the Pressure Level	11
Step 7: Lock the Pressure Knob	12
Step 8: Set the Pause Time	13
Step 9: Continue the Treatment Session	13
Step 10: Ending the Treatment Session	14
MAINTENANCE AND STORAGE	15
TROUBLESHOOTING	16
WARRANTY	17
PRODUCT RETURNS AND REPAIRS	18

INTRODUCTION

Thank you for purchasing our product. Our goal is to provide you with a quality manufactured product designed for regular use and superior operating performance.

This user's manual contains the information how to use, keep and repair this product.

Please keep this manual with this system and read it before using the system for the first time.

Please review this manual periodically for best use of this product and to prevent potential malfunctions.

This product is an Advanced Air Compression Therapy System. The Recovery Edge Therapy System™ takes air from the room environment and sends it through hoses into four individual air chambers inside the Recovery Edge Therapy System™ garment. The Recovery Edge Therapy System™ fills the four chambers with air, one after the other, moving the treatment wave up the treated area, from the base of the leg or arm towards the torso. After all the chambers have been filled with air, the Recovery Edge Therapy System™ deflates the garment for a brief pause. Then the treatment wave repeats. The air chambers in the Recovery Edge Therapy System™ garment are specially designed to overlap each other, for fluent, comfortable treatment, without gaps. You can adjust both the pressure level of the treatment and the pause time in between inflation cycles.

SPECIFICATIONS AND DIMENSIONS

Specifications

Model:	RETS P1000 – T
Class:	I
Pressure Range:	20 - 80 mmHg
Supply Voltage:	120 V
Supply Frequency:	60 Hz
Electrical Rating:	14VA
Fuse Rating:	F500mAH250V
Case Material:	ABS Plastic

Dimensions

Height:	5.1" (130mm)
Length:	11.8" (300mm)
Width:	8.3" (210mm)
Weight:	4.5lbs (2kg)

SAFETY GUIDE

Overview

- General Usage Guidelines
- General Health Guidelines
- Health Safety Warnings
- Electrical Safety
- Operating Safety Guidelines
- Product Safety Features

General Usage Guidelines

Read the entire instruction manual before using the Recovery Edge Therapy System.

Proper application and connection to the pump is essential.

Garments should be removed if the patient experiences tingling, numbness or pain.

Do not use any garment other than official Garments with the Recovery Edge Therapy System™ pump.

Do not use if under the influence of alcohol or drugs.

Do not use the device in high humidity place such as a Bathroom or sauna where fire accidents or electric shocks are possible.

General Health Guidelines

This device is intended for use by people in good health.

This device is not recommended for people who have heart problems, or vascular problems, have a condition requiring the use of any medical device, or have any condition that might affect their normal well-being. Do not use this device over insensitive or numb areas, or in the presence of poor circulation. Do not use if you have been diagnosed with blood clots, deep vein thrombosis or phlebitis.

This device should not be used over swollen or inflamed areas or skin eruptions. Do not use in the presence of unexplained calf pain.

If you are, or may be, pregnant, consult with your physician before use.

If you have questions or concerns, consult your physician prior to use.

Health Safety Warnings

The unit should NOT be used in the following conditions:

- Severe arteriosclerosis or other ischemic vascular diseases
- Known or suspected acute deep vein thrombosis
- Severe congestive cardiac failure
- Any local condition in which garments would interfere, for example:
 - Dermatitis
 - Untreated, infected leg wounds
 - Recent skin graft
 - Gangrene

Do not use this product if you are under the care of a physician or have a contraindication requiring the use of any medical device.

Do not use this product on sensitive skin or in the presence of poor circulation.

Do not use this product if you have any of the following conditions:

- Acute congestive cardiac failure;
- Acute infections;
- Acute pulmonary edema;
- Acute thrombophlebitis;
- Bone fractures or dislocations at, or in the vicinity of, application
- Deep vein thrombosis (dvt) or blood clots;
- Episodes of pulmonary embolism;
- Wounds, lesions or tumors at, or in the vicinity of, application; where increased venous and lymphatic return is undesirable

Electrical Safety

This product contains electronic components. When using an electrical appliance, basic safety precautions should always be followed to reduce the risk of burns, fire, electric shock, or injury to persons.

NOTE: *This product complies with the requirements of applicable Electromagnetic compatibility (EMC) Standards. The use of accessories not specified by the manufacturer may result in increased emissions by, or decreased immunity of, the equipment, affecting its performance.*

Always unplug this product from the electrical outlet immediately after use.

Use this product only for its intended use as described in this manual.

Do not use with any accessories not recommended by the Manufacturer.

Never use pins or other metallic fasteners with this product.

Never operate this product if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged in any manner, or dropped into water, or if the product shows any sign of damage or deterioration, such as cracks or worn parts. Call Recovery Edge Therapy System for examination and repair.

Do not operate pump on a soft surface such as a pillow or mattress, or under a blanket or other covering.

Keep this product out of reach of children and pets.

Keep the equipment dry. Do not operate while bathing, in a shower, in or around water, or in a wet or moist condition.

Do not reach for the product if it has fallen into water. Unplug immediately.

Do not carry this product by the power cord or use the cord as a handle.

Keep the cord away from heated surfaces.

Do not use where aerosol (spray) products are being used or oxygen is being administered.

To disconnect, turn the ON/OFF switch to the OFF position, then remove the plug from the wall outlet.

Operating Safety Guidelines

Garments

Do not use garments on an undressed body (bare skin)

Use the garments with wearing clothing, as the garment's endurance can be weakened due to sweat, cosmetics and sebum

Do not use other manufacturer air compression pumps to blow air into the garments

Do not use oil, benzene, alcohol, gasoline on the garments

Do not use garments together with accessories such as watches or jewelry that can physically damage the garment

Do not keep or use garments near heating materials such as stove or cigarettes

Pump

Keep the device horizontally

The pump's rear case should only be removed by authorized technical personnel

Do not use the pump in the presence of flammable gases such as anesthetic agent

Make sure that the main power cable is positioned to avoid causing a trip or other hazard, and is clear of moving bed mechanisms or other possible entrapment areas.

Cleaning

Do not use oil, benzene, alcohol, gasoline, chemicals when cleaning the device and garments. (Use dry towels)

Do not use oil, benzene, alcohol, gasoline, chemicals when cleaning garments. (Use wet dust cloths.)

Be careful to not put clips, staples, needles, metals or food into the device.

Do not repair the device by yourself

Product Safety Features

Automatic Deflation In Case of Power Failure

If a power outage occurs during use, the Recovery Edge Therapy System™ pump will deflate the air out the garments.

One-way Hose Connection

To ensure the air chambers will fill in the correct sequence, the Recovery Edge Therapy System™ has one-way connection. The connector on the hose can be inserted into the pump in one orientation only.

Overload Protection Fuse

The Recovery Edge Therapy System™ is equipped with an overload fuse.

Locking Knob

The Lock knob locks the pressure adjustment knob in place, preventing the pressure knob from being moved inadvertently.

COMPONENTS OF THE RECOVERY EDGE THERAPY SYSTEM™

The Pump



The Recovery Edge Therapy System™ Pump is powered by electricity. You will need to plug it into a wall outlet with a grounding connection. The pump takes air from the room environment, and sends it to the individual air chambers in the garment in a sequence that starts from the base of the garment and continues to the top. The pump then vents the air from the garments, there is a brief pause, and the treatment cycle repeats.

Hose Bundle



The hose bundle transfers the air from the pump to the Recovery Edge Therapy System™ garments. It includes four hoses, a connector that attaches to the front of the pump on the Recovery Edge Therapy System™.

Prong Plug



Insert the plug into the Recovery Edge Therapy System™ pump, to seal it off and prevent air from escaping.

Leg Garment



Each zippered Recovery Edge Therapy System™ leg garment has four air chambers. These garments are available in a range of sizes.

Arm and Shoulder Garment



Waist Garment



HOW TO OPERATE THE RECOVERY EDGE THERAPY SYSTEM™

Overview

Step 1: Set up the Recovery Edge Therapy System™ Pump

Step 2: Attach the Air Hoses to the Garment

Step 3: Dress Appropriately

Step 4: Putting on the Leg Garment

Step 4-A: Putting on the Leg Extender

Step 4-B: Putting on the Arm & Shoulder Garment

Step 4-C: Putting on the Waist Garment

Step 5: Connect the Air Hoses to the Recovery Edge Therapy System™ Pump

Step 6: Select the Pressure Level

Step 7: Lock the Pressure Knob

Step 8: Set the Pause Time

Step 9: Continue the Treatment Session

Step 10: Ending the Treatment Session

Step 1: Set up the Recovery Edge Therapy System™ Pump

- A. Place the Recovery Edge Therapy System™ on a flat surface. You should be able to reach it easily and operate all the controls from your relaxed treatment position.
- B. Make sure the pump is securely positioned, so that it will not slip or fall.
- C. Connect the power cord to an electrical outlet.

Step 2: Attach the Air Hoses to the Garment



- A. Attach the air hoses to the garment by inserting the hose into each air inlet. (See Figure 3).
- B. Make sure each connection is securely attached.

Figure 3 - Attaching Hoses to Garment

Step 3: Dress Appropriately

- A. Always wear light clothing underneath the Recovery Edge Therapy System™ garment, for hygienic reasons, to avoid irritation and to absorb perspiration.
- B. Do not wear the Recovery Edge Therapy System™ garment directly over bare skin.
- C. Clothing should be unrestrictive and absorbent, and free of zippers, buttons or other items that could rub and chafe under the treatment. We recommend wearing cotton clothes such as sweat pants or leggings, along with cotton socks, underneath the Recovery Edge Therapy System™ leg garment, or a long sleeve t-shirt under the Recovery Edge Therapy System™ arm garment.

Step 4-A: Putting on the Leg Garment



Figure 4 – Putting on the Recovery Edge Therapy System™ Garment

- A. Zip the leg garment closed at least part of the way up before inserting your leg
- B. Insert your foot into the garment (see Figure 4).
- C. Pull the top of the garment towards your torso, extending the garment to its maximum length.
- D. Close the zipper all the way up.
- E. Repeat for other leg, if desired. The Recovery Edge Therapy System™ leg garment is designed to fit on either the right or left leg.

Step 4-B: Putting on the Arm & Shoulder Garment

- A. Zip the arm garment closed at least part of the way up before inserting your arm.
- B. Insert your arm into the arm garment, pulling it over your shoulder. Make sure the zipper is facing up, and that the cutout area is under your armpit.
- C. Close the zipper all the way up. Support your arm on an armrest or a pillow during the treatment. Supporting the arm in a horizontal position allows the garment to cover the shoulder area.
- D. If the garment tends to slide down, use the optional belt. To use the belt, attach one end of the belt to the snap closure at the back of the garment, then pull on the sleeve, zip it closed, pull the belt around your body under the opposite arm and fasten it to the other snap closure at the front. When correctly fastened, the belt should cross from the shoulder of the arm, across the chest and under the opposite arm. Tighten the belt just enough to keep the sleeve from slipping down.

IMPORTANT: FOR ALL GARMENTS

The garment should not fit too tightly; you should be able to insert three fingers into the garment when it is zipped closed before inflation. If the garment is too tight, you will need a larger size.

Contact Recovery Edge Therapy System™.

Make sure the garment is zipped completely closed before turning on the Recovery Edge Therapy System™, and leave it closed for the duration of the treatment. At the end of treatment, the garment will deflate within a short time, allowing it to be removed easily. You should be able to slip the garment off and pull it on again for each use without completely unzipping the garment.

Step 4-C: Putting on the Waist Garment



Step 5: Connect the Air Hoses to the Recovery Edge Therapy System™ Pump

- A. Securely insert the hose bundle connector, with the logo facing up, into one of the air sockets on the pump (see Figure 5).
- B. Make sure the air hoses are not bent, kinked or pinched.



Figure 5 – Connecting the Air Hoses to the Recovery Edge Therapy System™ Pump

Step 6: Select the Pressure Level



- A. The first time you use the Recovery Edge Therapy System™, set the Pressure Knob to their minimum settings (see Figure 7).

Figure 7 – General View of the Recovery Edge Therapy System™ Front Panel

- B. Turn On the Recovery Edge Therapy System™ by pressing the ON/OFF switch at the bottom right side of the pump to the ON position (See Figure 8).



Figure 8 – The ON/OFF Switch

- C. Wait for a few cycles to become accustomed to the treatment sensations. Note that the first inflation cycle may take a longer time to fill, especially if you are using two garments.
- D. Set the pressure level (see Figure 9) and pause time (see Figure 10) to your comfort, according to the guidelines below.
- E. Guidelines for Selecting Pressure: Changing the pressure level will change the intensity of the treatment by increasing the amount of air pushed into each air chamber.
 - To decrease the pressure Turn the pressure controller to the left for decreasing the pressure intensity. (Minimum 20mmHg)
 - To increase the pressure Turn the pressure controller to the right for increasing the pressure intensity. (Maximum 200mmHg)

A lower pressure setting will apply a lighter treatment; while a higher pressure setting will apply a more intense treatment (see Table 1 as a guide for pressure selection). If the treatment is too intense, lower the pressure. You may also increase the pause time (see Step 8, below).

Table 1 – Guideline for Pressure Selection

<u>Treatment Intensity</u>	<u>Pressure Setting (mmHg)</u>
Light	20 - 30
Medium	40 - 60
Intense	70 – 80

Step 7: Lock the Pressure Knob



Figure 9 – Locking the Pressure Knob

After you have selected the pressure, lock the Pressure Knob by turning the Lock Knob clockwise until you feel the knob tighten closed (see Figure 9). This will prevent an inadvertent change in the pressure settings. If you want to change the pressure, simply loosen the Lock Knob, change the pressure settings, and re-tighten the Lock Knob. (You may wait to lock the pressure settings until after you have tried your first session, so that you can adjust the pressure easily during your first treatment session.)

Step 8: Set the Pause Time



- A. “Pause” is the time that the garments deflate and remain relaxed between each treatment cycle. Select this time by turning the Pause Knob (see Figure 10). Changing the pause time allows you to modify the treatment by increasing the pause interval in between treatment waves. Standard setting for pause time is 10 to 15 seconds.

Figure 10 – Setting the Pause Time

- B. Considerations for Choosing Pause Time. Changing the pause time adjusts the length of the time the garments are deflated in between each treatment wave. If you would like a more rapid treatment pace, select a shorter pause interval. If you want to slow down the treatment pace, select a longer pause interval (see Table 2).

Table 2 – Guideline for Pause Time Selection

Pause Duration	Pause Time (seconds)
Short Pause Interval	10-20
Medium Pause Interval	30-50
Long Pause Interval	60-70

NOTE: If you experience tingling or numbness during the treatment anywhere in the treated area, increase the pause time to 30 to 45 seconds or more. If this sensation persists after increasing the pause time, reduce the pressure. If this sensation continues, stop using the system immediately and consult your physician.

When using two large garments, a longer pause time may be necessary to ensure that all the air deflates from the garments in between treatment cycles. The Recovery Edge Therapy System™ will not inflate the garments if the air from the previous cycle has not adequately emptied. If the pause time you selected is too short for adequate deflation, the pump will automatically double the pause time. If this is bothersome, increase the pause time slightly and try again.

Step 9: Continue the Treatment Session

- A. Continue the treatment session for the length of time you desire, for up to 60 minutes per treatment session.
- B. **BEFORE:** Using Recovery Edge Therapy System™ as a relaxing, invigorating treatment before you exercise will increase circulation and can help to get you into the workout more quickly. Suggested treatment time is 15 to 30 minutes before your workout.
- C. **AFTER:** Use Recovery Edge Therapy System™ for a relaxing treatment at the end of the day, or after exercise, to relax and soothe tired, aching muscles. Suggested treatment time is 30 – 45 minutes after your work out or in the evening.

WARNING: *The treatment sensation should be pleasant and comfortable. If you experience pain or discomfort during or after the treatment, discontinue use and consult your physician.*

Step 10: Ending the Treatment Session

- A. To end treatment, shut OFF the Recovery Edge Therapy System™ using the ON/OFF switch.
- B. Remove the garments.
- C. Unplug the pump from the wall socket.
- D. We recommend that you do not disconnect the hoses from the garment. If you need to disconnect the hoses from the garment, do this by gently working the end fitting free from the air inlet using a twisting/pulling motion.

NOTE: *If the Recovery Edge Therapy System™ stops working and the warning signal beeps, it means that the time needed to fill up the garment is too long. Usually this is due to air leakage because the air hoses are not properly connected, or because one of the air outlets on the pump is unplugged.*

If this happens, turn Off the pump at the ON/OFF switch, and then:

- A. Check that all the hose ends are correctly inserted into the air inlets.
- B. Check that the hose connectors are properly connected to the air outlets on the pump.
- C. If using only one garment, make sure that the unused outlet is plugged with the Prong Plug. If all the connections are OK and the problem persists, contact the Company.
- D. In the case of a power failure or malfunction:
 - 1. Turn Off the pump at the ON/OFF switch.
 - 2. Take off the garment(s)
 - 3. Remove the electrical cord from the wall outlet.
 - 4. If the system has malfunctioned, contact the Company. For more details, see Section 10 – Troubleshooting.

MAINTENANCE AND STORAGE

Warnings:

1. Only an authorized technician may open the pump
2. Before cleaning the pump, disconnect the power cord from the electrical wall outlet
3. Clean only according to instructions
4. Do not hand or machine wash, dry clean, hand or power wring, iron, tumble or force heat dry
5. Surface wipe only
6. Do not use bleach

Cleaning the Recovery Edge Therapy System™ Pump

1. Gently wipe the outside of the pump using a nonabrasive cloth
2. Do not spill any liquids on the pump

Cleaning the Recovery Edge Therapy System™ Garments

1. Never submerge the garments in liquid.
2. They are cleanable by surface wiping only.
3. Gently wipe the inner and outer surfaces of the garment using a soft cloth moistened with warm water (not exceeding 100°F / 40°C) and a mild detergent. Do not allow water to enter the air inlets of the garment at any time.
4. If needed, a soft brush can be used to remove stubborn dirt.
5. Towel dry and surface wipe again with a soft cloth moistened in water to remove all detergent residue, again taking care not to allow liquid to enter the air inlets. Towel dry and then allow the garment to air dry completely before use.
6. If desired, the inner and outer surfaces of the garment may be wiped down with a cloth or wipe moistened with a small quantity of 50% alcohol.
7. Work in a well-ventilated area, and wear gloves.
8. Allow the garment to air dry completely before use.

Storage

1. Store in a dry, shaded place at temperatures between -4°F to 158°F
2. Roll up the power cord neatly before storing the pump. Do not bend or kink the cord
3. Since the garment is inflated by air, it must remain airtight. Therefore, avoid contact with pins, needles and any other sharp objects or instruments. If one of the inflatable chambers is damaged, the garment must be replaced.
4. The hoses should be kept untwisted and unfolded. Roll them up neatly.

Transport

1. Transport in original packaging or in luggage with padding.

TROUBLESHOOTING

Symptom	The pump is not working.
Possible Cause	No electricity.
Corrective Action	Check the electrical wall outlet. Check the power cord visually for any defects. Check the fuses and replace if necessary.

Symptom:	The pump starts working and stops immediately.
Possible Cause:	The air cannot move through the hose bundle
Corrective Action:	Check hose bundles for kinks, twists and folds

Symptom:	One garment inflates but the second one does not.
Possible Cause:	The second garment does not receive air.
Corrective Action:	Check its hose bundle for kinks, twists and folds.

Symptom:	The pump stops working and buzzer beeps
Possible Cause:	Hose bundle is not connected properly to garment or pump, or Prong Plug is not inserted into unused air outlet.
Corrective Action:	Check and fasten all air connections. If treating only one limb, make sure the unused air outlet is plugged with the prong plug provided with the pump. If all air connections are OK and problem persists, contact the Company

Symptom:	The pump works at a very low pressure, regardless of the pressure set by the user.
Possible Cause:	Defective garment Replace garment and check again.
Corrective Action	An internal problem Contact the Company

Symptom:	An irregular noise
Possible Cause:	Pump transferring vibrations to a surface
Corrective Action:	Make sure the pump is standing evenly on all four of its bumpers An internal problem. Contact the Company

WARRANTY

Standard Warranty Terms

TIME PERIOD.

a) Pump Devices. The Company warrants each Pump device to be free from defects in workmanship and materials for the period of twelve (12) months from the date of shipment and under normal use and service.

b) Accessories. Pump accessories are warranted for a period of six (6) months from the date of shipment, and include the full leg, half leg, arm and waist garments.

AUTHORIZATION. The Company's obligation under this warranty is limited to providing any and all necessary product repairs upon the Company's examination and final determination as to cause or existence of defect and, at its option to repair or replace the products, which prove to be defective during the warranty period.

REPLACED PRODUCTS. Products replaced under warranty will be warranted only for the balance of the warranty period from the original supplied equipment.

ORIGINAL PURCHASER. This warranty extends only to the original purchaser of the equipment from the Company or its authorized distributor.

TRANSFER OF WARRANTY. Any transfer of warranty must be approved in writing from the Company.

Standard Warranty Conditions

This Standard Warranty will not apply to those products which have been:

- (i) repaired or altered other than in accordance with the terms of this Agreement, or
- (ii) abused, misused, improper handling in use, or storage, or used in an unauthorized or improper manner or without following written procedures supplied by the Company or (iii) original identification markings or labels have been removed, defaced or altered, or
- (iv) any other claims not arising directly from material defects in material or workmanship.

This Standard Warranty is the exclusive warranty made by Recovery Edge Therapy and is in lieu of all other warranties, whether written, oral, or implied, including any warranty of merchantability or fitness for a particular purpose, and shall be owner's sole remedy and RE's sole liability on contract or warranty of otherwise for the products. This warranty shall not be modified or amended without the written approval of an officer of the Company.

Extended Warranties

The Company may make available an extended warranty(s) for additional years beyond the Standard Warranty Plan. Please contact the Company for specific details regarding the costs for Extended Warranty Plans.

NOTICE: In no event shall the company be liable for any indirect, special, incidental or consequential damages resulting from the failure to perform or use or improper use of any goods or services sold pursuant hereto, whether due to breach of contract, breach of warranty, negligence or otherwise.

PRODUCT RETURNS AND REPAIRS

Return Materials Authorization (RMA) Required and Issuance of RMA Number

RMA number must be obtained from customer service or a sales representative for any and all returns.

The customer agrees that any product to be serviced, repaired or returned to the Company shall maintain the following procedures:

1. Notification

The customer must notify the Company within 15 days of first noticing the defect and promptly return the defective product upon receipt of RMA number(s) before expiration of the warranty period.

2. Prior Approval

Contact the Company directly to obtain a Return Materials Authorization (RMA) number for shipping purposes: Customer Service Toll Free 1-855-525-EDGE

3. Proper Labeling

The RMA number must appear on the outside of the shipping container. Return shipments will not be accepted if the RMA number is not clearly visible.

4. Written Description

Please provide a written statement indicating the model number, serial number, and a brief description of the reason for return.

5. Shipping Address

Send returns to:

AUTHORIZED REPAIR CENTER:

Attn: Warranty Department

Recovery Edge Therapy Systems

9601 Owensmouth Ave. # 8 Chatsworth, CA 91311

Shipping Instructions and Charges

1. Packaging

The unit must be shipped to the Company's Authorized Repair Center in either its original package or similar package affording an equal degree of protection. Failure to provide this may result in voiding the warranty.

2. Customer Return Address

Instructions must be provided indicating an address to which the repaired unit must be returned.

3. Shipping Charges Under Warranty

The Company is responsible for the freight & insurance charges for any product that is being repaired or replaced that is under the warranty.

4. Shipping Charges Out of Warranty

For any product that is not covered under the warranty, the customer is responsible for any freight and insurance charges.